

Technical Data Sheet

Polyfort RPP30ER13GY-GY GAPEX HPGRY



Polypropylene, Unspecified (PP, Unspecified)

Product Description

Gapex RPP30ER13GY is a 30% Glass-Reinforced Polypropylene

Processing Method	Injection Molding
Forms	Pellets
Appearance	Grey
Filler/Reinforcement	Glass Fiber, 30%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	4.1	g/10 min	ASTM D1238
Mechanical			
Tensile Strength, (23 °C)	69.6	MPa	ASTM D638
Flexural Modulus	5490	MPa	ASTM D790
Impact			
Notched Izod Impact, (23 °C)	75	J/m	ASTM D256
Thermal			
Deflection Temperature Under Load Unannealed (264 psi)	145	°C	ASTM D648

Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	71 to 82	°C
Nozzle Temperature	232 to 260	°C
Processing (Melt) Temp	221 to 238	°C
Front Temperature	232 to 260	°C
Middle Temperature	227 to 243	°C
Rear Temperature	221 to 238	°C
Injection Rate	Slow-Moderate	
Back Pressure	0.138 to 0.345	MPa
Mold Temperature	38 to 66	°C
Cushion	5.08 to 12.7	mm